

5           COMPOSITIONS FOR ORAL ADMINISTRATION OF ACTIVE  
              PRINCIPLES REQUIRING MASKING OF TASTE

              This application claims the benefit of U. S.  
10   Provisional Application No. 60/455,796, filed March 19,  
2003 and right of priority of French Patent Application  
No. 02/16,521, filed December 23, 2002.

              The present invention relates to compositions  
15   intended for the oral administration of active  
principles with unacceptable taste, and also to the  
preparation thereof. In particular, the present  
invention relates to pharmaceutical compositions.

20           Some active principles exhibit unacceptable  
organoleptic properties and, as a result, are  
unsuitable for preparing pediatric or oral formulations  
intended for individuals in whom swallowing is  
difficult and can pose problems. For these reasons,  
25   some major products are deprived of a pediatric  
formulation and, in addition, some individuals are  
deprived of treatment using these active principles,  
which may have extremely prejudicial, or even vital,  
consequences.

30           The problem of masking taste has always been a  
considerable problem for the pharmaceutical industry.  
Many systems have been tried, but in the case of active  
principles which are too bitter, coating systems have  
35   mostly proved to be insufficient and particulate  
systems, when they are more effective, exhibit  
drawbacks of too great a particle size, leading to a

sandy aspect in the mouth and to the patient refusing the medicinal product.

5 In European patent EP 639365, a method has been described for preparing coated particles by spray-coating using a molten wax sprayed via a two-fluid nozzle. However, this method is based on spraying molten wax onto particles, so as to form a coating. No mixing of the active principle is carried out  
10 beforehand with the wax; in addition, the particles and the nozzle have large diameters. Finally, tests according to the method of the present invention, based only on the use of a molten wax, have not given acceptable results in terms of kinetics of release at  
15 pH = 1.

It has now been found that compositions intended for oral administration can be developed and provide a masking of taste which is sufficient to be acceptable  
20 and to allow in particular the administration of pharmaceutical compositions to young children or to individuals not able to swallow.

The compositions according to the invention  
25 comprise from about 15 to about 30% of active ingredient (principle) mixed with from about 60% to about 80% of an ester of glycerol or of a fatty acid, to which a wax is optionally added, and to which a surfactant is added, and are prepared by a spray-cooling method which can produce a particle size of  
30 less than 350  $\mu\text{m}$ .

Advantageously, the selection of esters of glycerol having a suitable pH-sensitivity profile  
35 allows release of the active principle at acid pH conditions as encountered in the stomach.

According to the invention, the esters of glycerol or of fatty acid used in the compositions according to the invention have the following characteristics: melting temperature in the range of from about 25°C to about 100°C, preferably from about 25°C to about 70°C and stability in the molten state. The ester of glycerol may be chosen from glyceryl stearate or glyceryl palmitostearate, in particular Precirol®. The ester of glycerol is advantageously between 50 and 85% by weight of the total mixture of the composition; it is preferably between 60 and 80% by weight, and more particularly between 70 and 80% by weight.

The wax which can be optionally added may advantageously be carnauba wax, or it may also be chosen from paraffin or beeswax or candelilla wax. When a wax is added to the composition, it may be added in a proportion of from about 4% to about 10% by weight of the total mixture of the composition and in a ratio of from about 5% to about 20% with respect to the ester of glycerol introduced.

When a fatty acid is introduced into the composition, this fatty acid is advantageously chosen from palmitic, myristic or stearic acid. The fatty acid is introduced in a proportion of from about 60% to about 80% by weight of the total mixture of the composition.

The surfactant introduced into the composition is advantageously chosen from lecithins, in particular soybean lecithin, or surfactants of the family of sorbitan esters having an HLB of less than 7. The surfactant is added in a proportion of from about 1% to about 3% by weight of the total mixture of the composition.

Preferably, the diameters are advantageously less than 350  $\mu\text{m}$  for more than 90% of the particles. More particularly, they may be between 100  $\mu\text{m}$  and 350  $\mu\text{m}$  for about 25% to about 65% of the particles and less than 100  $\mu\text{m}$  for about 35% to about 75% of the particles.

According to the invention, the spray-cooling is carried out by spraying using a two-fluid nozzle to ensure that the desired particle size is obtained, i.e. a particle size of small diameter as described above.

According to the invention, the composition is prepared by mixing the active principle in the molten ester of glycerol, to which the other excipients have been added. The mixture is sprayed through the two-fluid nozzle at the top of a tower into which a cold gaseous counter-current is optionally introduced, intended to help the solidification of the sprayed droplets. The device is preferably equipped with a fluidized bed for recovering the particles and improving the rapidity of solidification.

The molten mixture introduced into the two-fluid nozzle is generally heated to between 60 and 100°C.

Preferably, the two-fluid nozzle advantageously comprises a diameter of 2.5 mm for the liquid section and a toric section of 0.3 mm for the air (or nitrogen) section. The flow rate of liquid and the flow rate of air (or of nitrogen) sprayed in the nozzle are fixed beforehand as a function of the diameters of the sections of the two-fluid nozzle used. Preferably, the flow rate of liquid is fixed at between 1 and 15 kg/h and the flow rate of air is fixed at between 2 and 5  $\text{m}^3/\text{h}$ .

The particle size of the active principle mixed initially with the ester of glycerol ranges from about

2 to about 350  $\mu\text{m}$ . In certain cases, it may be necessary to carry out grinding before or after the mixing with the ester of glycerol and prior to the spraying. Preferably, the grinding is carried out dry, 5 prior to the mixing. The tower used is a tower of the prilling tower type, but to which a two-fluid nozzle has been added (contrary to the conventional use of the prilling). The height of the tower is preferably between 2 and 8 m. The gaseous counter-current 10 intended for the cooling is advantageously a current of nitrogen or a current of dry gas. The flow rate depends on many factors, such as the temperatures, the chamber height, the amounts of product, etc. By way of indication, it may be fixed in particular between 15 values: slightly above 0 and 350  $\text{Nm}^3/\text{h}$ .

The composition may also contain other additives, such as sweeteners or taste enhancers (saccharinate, aspartame, glycerol, vanillin, menthol, etc., or any 20 other substance conventionally used in the pharmaceutical industry), aromas, flow agents, lubricants, ballasts or mineral agents [silicas, aluminum oxide, magnesium oxide, talc, etc., carbonates (calcium carbonate), phosphates (tricalcium phosphate), 25 lactose, sorbitol, glycerol, mannitol, glucose, maltodextrins, etc.], preserving agents (by way of example, sodium metabisulfite, propylene glycol, ethanol or glycerol), agents intended to modify the color. It is preferably a pharmaceutical composition.

30 The present invention relates to all active principles, alone or as mixtures, which can be administered orally and which exhibit organoleptic problems, the consequence of which is that they are 35 unacceptable to individuals having to ingest them. The active principles are substances which are bitter, irritant, etc., or which have an unacceptable flavor.

Said active principles are compatible with the ester of glycerol and its melting temperature.

5 In a nonlimiting manner, when the active ingredients (principles) are pharmaceutically active ingredients (principles), they may belong to any therapeutic classes, such as, for example, antibacterial agents [macrolides (spiramycin, ketolides such as for example telithromycin, etc.),  
10 streptogramins (pristinamycins such as pyostacin for example, virginiamycin for example), quinolones, etc.], antifungal agents (metronidazole, etc.), antiparasitic agents (nivaquine, etc.), antiviral agents, anticancer agents, analgesics, nonsteroidal anti-inflammatories,  
15 antitussids, psychotropic agents, steroids, medicinal products intended for the treatment of allergies, anti-asthmatics, antispasmodics, cardiovascular agents (roxitromycin for example etc.), therapeutic agents for the gastro-intestinal tract, etc.

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They may also be active ingredients (principles), alone or as mixtures, intended for cosmetics, such as vitamins or plant or animal extracts.

25 The present invention has the advantage of an effective masking of taste coupled with a lack of or a very slight sandy feeling of the composition in the mouth.

30 Dissolution tests have been carried out and a test to slight dissolution at neutral pH, and therefore suitable masking of taste, and dissolution at levels of 80 to 100% at pH = 1, after 60 minutes, attesting to the release of the active principle in the gastric  
35 environment.

The bitterness limit, as a function of the nature of the active principle, is measured. The attempts at

dissolution are carried out in particular in a test for dissolution at neutral pH: glass of water test, at concentrations of 250 or 500 mg/l. The results are assessed with regard to the bitterness limit value  
5 evaluated. A dissolution approximately four times slower at neutral pH than at pH = 1 is observed.

The kinetics of dissolution at pH = 1 are measured for solutions with a concentration of 500 mg/l, in  
10 0.1N HCl medium, in a dissolution medium containing 0.2% of sodium lauryl sulfate.

The following examples, given in a nonlimiting manner, illustrate the present invention.  
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#### Example 1

2 400 g of precirol melted beforehand in an incubator at 60°C are introduced into a jacketed  
20 reactor, the set jacket temperature of which is fixed at 75°C. 78 g of soybean lecithin are added. When the soybean lecithin is dissolved, the set temperature is lowered to 65°C and 540 g of pristinamycin are added. Stirring is carried out for 20 minutes at 300 rpm, and  
25 then the suspension is passed over a bore mill.

1 248 g of the ground suspension are then sprayed via a two-fluid nozzle in a prilling tower precooled with a current of cold nitrogen. At the beginning of  
30 spraying the temperature is 0°C at the top of the tower and -20°C at the bottom of the tower. The air pressure on the two-fluid nozzle is 1.5 bar, which produces a spray-air flow rate of 2.3 m<sup>3</sup>/h. The flow rate of liquid is 4.7 kg/h.

35 At the end of spraying, the product is then fluidized for 20 minutes at -20°C, and then for 2 hours at 32°C.

The particle size of the product obtained, measured by sieving, is:

- 5            - 26% of particles between 0 and 100  $\mu\text{m}$   
              - 62% of particles between 100 and 315  $\mu\text{m}$   
              - 12% of particles between 315 and 500  $\mu\text{m}$   
              - 1% of particles greater than 500  $\mu\text{m}$ .

10           The kinetics of dissolution at pH 1 are 92% in 60  
minutes for the crude product and 99% in 60 minutes for  
the 100-315  $\mu\text{m}$  particle size band.

The concentration of active material in the glass  
15 of water (neutral pH) is 182 mg/l after 5 minutes and  
473 mg/l after 15 minutes for the crude granules. It  
is 89 mg/l after 5 minutes and 280 mg/l after 15  
minutes for the granules of the 100-315  $\mu$ m band.

20 **Example 2**

704 g of precirol are introduced into a jacketed reactor, the set jacket temperature of which is fixed at 75°C. When the precirol is molten, 18 g of soybean lecithin are added. When the soybean lecithin is dissolved, 182 g of pristnamycin premicronized in an air jet micronizer, and exhibiting, after grinding, a median diameter of 2  $\mu$ m, are added. Stirring is carried out for 45 minutes at 800 rpm in order to obtain a homogeneous suspension.

The suspension is then sprayed via a two-fluid nozzle in a prilling tower precooled with a current of cold nitrogen. At the beginning of spraying, the temperature is  $-14^{\circ}\text{C}$  at the top of the tower and  $-42^{\circ}\text{C}$  at the bottom of the tower. The air pressure on the two-fluid nozzle is 1.5 bar, which produces a spray-air



flow rate of 2.3 m<sup>3</sup>/h. The flow rate of liquid is 10.8 kg/h.

The particle size of the product obtained, measured by sieving, is:

- 30% of particles between 0 and 100 µm
- 54% of particles between 100 and 315 µm
- 11% of particles between 315 and 500 µm
- 5% of particles greater than 500 µm.

The kinetics of dissolution at pH 1 for the crude product are 86% in 60 minutes and 97% in 120 minutes.

The concentration of active material in the glass of water (neutral pH) is 22 mg/l after 5 minutes and 140 mg/l after 15 minutes for the crude granules.

### Example 3

907 g of precirol are added to a jacketed reactor, the set jacket temperature of which is fixed at 70°C. When the precirol is molten, 23 g of soybean lecithin are added. When the soybean lecithin is dissolved, 207 g of unground telithromycin exhibiting a median diameter of 114 µm are introduced. Stirring is carried out for 50 minutes at 500 rpm in order to obtain a homogeneous liquid: the telithromycin is visibly soluble in the precirol.

The suspension is then sprayed via a two-fluid nozzle in a prilling tower precooled with a current of cold nitrogen. At the beginning of spraying, the temperature is 0°C at the top of the tower and -20°C at the bottom of the tower. The air pressure on the two-fluid nozzle is 1.3 bar, which produces a spray-air flow rate of 4 m<sup>3</sup>/h. The flow rate of liquid is 8.5 kg/h.

The particle size of the product obtained, measured by sieving, is:

- 5           - 59% of particles between 0 and 100  $\mu\text{m}$
- 38% of particles between 100 and 315  $\mu\text{m}$
- 3% of particles between 315 and 500  $\mu\text{m}$

10           The kinetics of dissolution at pH 1 for the crude product are 98% in 60 minutes.

          The concentration of active material in the glass of water (neutral pH) is 387 mg/l after 5 minutes and 873 mg/l after 15 minutes for the crude granules. It is 181 mg/l after 5 minutes and 475 mg/l after 15 minutes for the granules of the 100-315  $\mu\text{m}$  band.

#### Example 4

20           782 g of precinol and 115 g of carnauba wax are introduced into a jacketed reactor, the set jacket temperature of which is fixed at 95°C. When the fatty substances are molten, 23 g of soybean lecithin are added. When the soybean lecithin is dissolved, 230 g of unground telithromycin exhibiting a median diameter of 114  $\mu\text{m}$  are introduced. Stirring is carried out for 60 minutes at 500 rpm in order to obtain a homogeneous liquid.

30           The suspension is then sprayed via a two-fluid nozzle in a prilling tower precooled with a current of cold nitrogen. At the beginning of spraying, the temperature is -7°C at the top of the tower and -29°C at the bottom of the tower. The air pressure on the two-fluid nozzle is 1.3 bar, which produces a spray-air flow rate of 4 m<sup>3</sup>/h. The flow rate of liquid is 5 kg/h.

The particle size of the product obtained, measured by sieving, is:

- 27% of particles between 0 and 100  $\mu\text{m}$
- 5        - 50% of particles between 100 and 315  $\mu\text{m}$
- 16% of particles between 315 and 500  $\mu\text{m}$
- 7% of particles greater than 500  $\mu\text{m}$ .

10        The kinetics of dissolution at pH 1 for the crude product are 77.5% in 60 minutes.

15        The concentration of active material in the glass of water (neutral pH) is 90 mg/l after 5 minutes and 340 mg/l after 15 minutes for the crude granules. It is 81 mg/l after 5 minutes and 658 mg/l after 15 minutes for the granules of the 100-315  $\mu\text{m}$  band.